



157 DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

NOTES: (UNLESS OTHERWISE STATED)		MATERIAL:	GENERAL TOLERANCES:	
1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.	4) ALL INTERNAL RADII 0,3 MAX.	TEFLON	X	+ - 0,5
2) SCREW THREADS TO ISO 261			X,X	+ - 0,2
3) SURFACE TEXTURE: (Ra TO ISO 1302)			X,XX	+ - 0,05
			ANGLES	+ - 1°

								(Rd TO ISO 1302)		IST	TITLE : BRACKET										ANGLES		+/-1°					
									TO SABS 0111		ISSUE	A																
								92-03-17	DISC NO/FILE NAME	DRG NO : VTFM-12600-122										SHT	1	OF	1					
REVISION DETAILS								ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE	VTFM-18A	SCALE : 1:1										WHEN PLOTTED ON UNLESS OTHERWISE STATED		A3